

**UNDERGROUND SOLUTIONS  
YOU CAN RELY ON,  
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**Product Name:** UV Flex Liner (Inversion)

**Product Description:** Flexible fiberglass liner for use with LightRay technology

**Typical Applications:**

Use this material with WRT's LightRay Inversion technology for CIPP repairs in as little as 6 minutes. Works well in systems with multiple 45° or 90° bends as well as transitions. Materials flexibility allows for ease of inversion as well as molding to the host pipe and leaving little to no void.

**Performance Limits**

*\*\* If product is utilized outside the limits defined below, warranty coverage is voided \*\**

Characteristic	Spec	Comments	
<b>General</b>			
Typical dry Thickness (mm)	4 – 5 mm		
Typical finished Thickness (mm)	2.8 – 3.5 mm	Depends on installation pressures, pipe diameter, and number of bends (45° & 90°)	
Sizes available (in.)	3, 4, 6, 8		
Coating	TPU		
<b>Resins</b>			
Light Ray UV Vinyl Ester	YES	Product comes pre-wet with this resin. <b>**May work with other resins but use of other resin voids warranty**</b>	
<b>Install Design</b>			
<p><b>** Typical Max Depth of Install (ft) for Structural Integrity</b></p> <div style="border: 1px solid black; padding: 5px; display: inline-block;"> <p>DEPENDENT ON PIPE INSTALLATION CONDITIONS.</p> </div>	3" → 9' 4" → 5' 6" → 3' ≥8" → 0'	<b>WORST CASE:</b>	<ul style="list-style-type: none"> <li>- Pipe ovality = 10%</li> <li>- Very soft, uncompacted soil</li> <li>- Flood plains &amp; High-Water Table</li> <li>- Pipe Condition = Fully Deteriorated</li> </ul>
	3" → 52' 4" → 30' 6" → 15' ≥8" → 0'	<b>TYPICAL CASE:</b> <i>(Fully Deteriorated)</i>	<ul style="list-style-type: none"> <li>- Pipe ovality = 5%</li> <li>- Moderately compacted soil</li> <li>- 10ft water table below surface</li> <li>- Pipe Condition = Fully Deteriorated</li> </ul>
	3" → 65' 4" → 37' 6" → 19' 8" → 13' ≥10" → 10'	<b>TYPICAL CASE:</b> <i>(Partially Deteriorated)</i>	<ul style="list-style-type: none"> <li>- Pipe ovality = 5%</li> <li>- Moderately compacted soil</li> <li>- 10ft water table below surface</li> <li>- Pipe Condition = Partially Deteriorated</li> </ul>
	3" – 12" → Any Depth	<b>BEST CASE:</b>	<ul style="list-style-type: none"> <li>- Pipe ovality = 2%</li> <li>- Highly compacted soil</li> <li>- No water above pipe</li> <li>- Pipe Condition = Partially Deteriorated</li> </ul>
	<p>Can be used across Transitions?</p> <p>Remote Start Allowed?</p>		
<p>Install with Infiltration Allowed?</p>			<p>Not Recommended</p> <p>High I&amp;I situations may impact the structural integrity of any installed liner. <b>Contact representative to discuss specific application.</b></p>
<p>Resin per FT</p>			<p><b>Light Ray UV Resin:</b>            3" – 0.37 lbs./FT, 4" – 0.55 lbs./FT,            6" – 0.83 lbs./FT, 8" – 1.1 lbs./FT *10" &amp; 12" use upsized 8"</p>



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<b>Installation</b>		
Wet Out Gap Setting	9.8 mm	When using the WRT Wet Out Roller System and proper vacuum <b>**DO NOT USE FLOOR ROLLER FOR RISK OF RESIN SHY FINAL PRODUCT**</b>
Typical Inversion Pressures (psi)	8-15	Depends on installation length, pipe diameter, and number of bends (45° & 90°)
Maximum Inversion Pressure (psi)	25	Pressures exceeding this limit run the risk of tearing the liner or excessive “thinning” around bends
Max Curing Pressures (psi)	25	Pressures exceeding this limit run the risk of tearing the liner or excessive “thinning” around bends
Stretch Factor (Transitioning up in size)	-20%	
Suitable Host Pipe materials		Cast iron, ABS, PVC, Orangeburg, Clay
<b>Storage Guidelines</b>		
<ul style="list-style-type: none"> <li>• Until time of use, leave liner in the UV protective film</li> <li>• Do not expose to direct sunlight in storage</li> <li>• Ideal storage temperature not to exceed 85°F</li> </ul>		

Please contact your representative at 1-866-336-2568 if you have any questions.



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