

Product Name: Transition Scrim Liner

Product Description: Liner used for horizontal pipe rehabilitation.

Typical Applications:

Material typical used in a straight horizontal shot for pipe rehabilitation. Materials strength and flexibility allow it to be inverted and allows material to mold to host pipe leaving little to no void. Installation typically limited to two bends.

Performance Limits *** If product is utilized outside the limits defined below, warranty coverage is voided ***

Characteristic	Spec	Comments
General		
Typical Dry Thickness (mm)	3.9 - 5.0	
Typical Finished Thickness (mm)	3.2 - 3.8 mm	Depends on installation pressures, pipe diameter, and number of bends (45° & 90°)
Sizes Available (in.)	3" up to 12"	Custom sizes are available. Contact your local sales representative to determine product suitability for your application
Resins		
PLI Epoxy (2:1)	YES	Compatible with cold, warm, hot and heat assist variants of resin
PLI Epoxy (4:1)	YES	Compatible with cold variant of resin
PLI Vinyl Ester	NO	Not recommended – contact PLI representative for guidance
Install Design		
Maximum Depth of Install (ft)	3" → 22' 4" → 12' 6" → 5' 8" → 1'	Depth assumes flooded conditions with fully deteriorated pipe and 10% ovality, if install expected to exceed recommended max depth, product may still work however requires PLI approval prior to installation.
Can be used across Transitions?	YES	This material must be made to order for specific pipe transitions. Contact PLI representative to discuss specific application.
Remote Start Allowed?	YES	Tab cal tube to liner using tabbing adhesive HH-66 . Refer to training manual for correct tabbing procedure.
Install with Infiltration Allowed?	Situational	Thin material may not retain enough resin in high INI situations to form structurally sound liner. Contact PLI representative to discuss specific application.
Resin per FT	Varies by size, resin type	Epoxy Resins: 3" - 0.65 lbs/FT, 4" - 0.85 lbs/FT, 6" – 1.25 lbs/FT, 8" – 2.05 lbs/FT Contact PLI representative for Poly Vinyl Ester values.
Installation		
Wet Out Gap Setting	6.5 mm	When using the WRT Wet Out Roller System **DO NOT USE FLOOR ROLLER FOR RISK OF RESIN SHY FINAL PRODUCT**
Typical Inversion Pressures (psi)	12-20 psi	Depends on installation pressures, pipe diameter, and number of bends (45° & 90°)
Maximum Inversion Pressure (psi)	20	Pressures exceeding this limit run the risk of tearing the liner or excessive "thinning" around bends
Stretch Factor (at recommended inversion pressures)	1.5% - 3.0%	Highly dependent on inversion pressure, length of install, and pipe diameter. Stretch will be limited to about 1% if the inversion rate is well controlled (slow). The larger the diameter and the longer the run, the more the material will stretch with speed.
Max Curing Pressures (psi)	15	Pressures exceeding this limit run the risk of tearing the liner or excessive "thinning" around bends
Maximum Heat Assist Temperature (°F)	220°F	Liner can be cured ambient, hot water or Steam (Do Not exceed 220°F at the liner)

Please contact your representative at 1-866-336-2568 if you have any questions.

